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# Magnetic properties of epitaxial Heusler alloy $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}/GaAs(001)$ hybrid structures

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#### Abstract

The magnetic properties of full Heusler alloy  $(\text{Co}_{2/3}\text{Fe}_{1/3})_{3+x}\text{Si}_{1-x}/\text{GaAs}(001)$ hybrid structures grown by molecular beam epitaxy have been investigated. The magnetic moment, the coercive field and the in-plane magnetic anisotropy of  $(\text{Co}_{2/3}\text{Fe}_{1/3})_{3+x}\text{Si}_{1-x}$  films with various Si compositions  $(-0.46 \leq x \leq 1)$  are discussed. The increase in amount of Si results in a significant reduction in the cubic magnetocrystalline anisotropy constant  $|K_1^{\text{eff}}|$ .  $K_1^{\text{eff}}$  changes sign and saturates near the stoichiometric composition of  $\text{Co}_2\text{FeSi}$  and the easy axis of the cubic component changes from the  $\langle 110 \rangle$  direction to the  $\langle 100 \rangle$  direction accordingly. However, due to the presence of a dominating uniaxial magnetic anisotropy component, the easy axis of magnetization in total is shifted to the [110] direction. The saturation magnetization of stoichiometric  $\text{Co}_2\text{FeSi}$ films turned out to be  $1250 \pm 120$  emu cm<sup>-3</sup>, being equivalent to  $6.1 \pm 0.57$ ( $\mu_{\text{B}}/\text{formula unit (fu)}$ ). The relatively close value of magnetic moment to the theoretically expected integer value (6  $\mu_{\text{B}}$ ) suggests that  $\text{Co}_2\text{FeSi}$  films could be half-metallic ferromagnets.

(Some figures in this article are in colour only in the electronic version)

#### 1. Introduction

Half-metallic ferromagnets (HMFs), which have 100% spin-polarized carriers at the Fermi level, are promising candidates for spintronics devices, e.g. magnetic tunnelling junction and spin injection device. Potential HMFs include some diluted magnetic semiconductors, oxides and Heusler alloys. Heusler alloys are especially attractive because of their high Curie temperature, close lattice matching with semiconductors and theoretically predicted half-metallicity [1]. Some Heusler alloys, e.g. NiMnSb, Co<sub>2</sub>MnSi, and Co<sub>2</sub>MnGe, are predicted to be half-metallic by theoretical studies [2–5]. Moreover, recently we have clarified that Heusler alloy/semiconductor (SC) hybrid structures have a more thermally stable interface

than conventional elemental ferromagnets (FM)/SC [6, 7]. Therefore, Heusler alloy/SC hybrid structures are much more suitable for device-processing steps after epitaxial growth.

Co<sub>2</sub>FeSi is a full Heusler alloy with a cubic  $L2_1$  crystal structure consisting of four interpenetrating fcc sublattices [8]. The lattice constant of bulk Co<sub>2</sub>FeSi is 5.658 Å [9], being closely lattice matched to GaAs ( $a_{GaAs} = 5.653$  Å). The lattice mismatch is as small as 0.08%. Bulk Co<sub>2</sub>FeSi with a large magnetic moment (5.91  $\mu_B$  at 10.2 K) is ferromagnetic up to more than 980 K [9]; these are among the highest Curie temperatures and magnetic moments of the reported Heusler alloys. According to electronic band structure calculations based on the local density approximation (LDA), Co<sub>2</sub>FeSi is located at a position slightly deviating from the Slater–Pauling curve which half-metallic Heusler alloys are expected to obey [5]. On the other hand, recent calculations based on LDA + U, which take into account the electron correlation effect, have revealed that Co<sub>2</sub>FeSi can have an integer magnetic moment (6  $\mu_B$ /formula unit (fu)), suggesting that it should be a HMF [10]. These characteristics make this material promising for applications in spintronic devices.

The  $L2_1$  structure can also be considered as a combination of two binary B2 alloys, i.e. CoFe and CoSi in the case of Co<sub>2</sub>FeSi [8]. Since binary CoFe does crystallize in the B2 structure when it is ordered, it is possible to tune the composition continuously from the binary CoFe to the Heusler alloy Co<sub>2</sub>FeSi by changing the Si composition. This enables a systematic study of the transition of its magnetic properties between the two different classes of alloys in the present system. In this report, we study the magnetic properties of full Heusler alloy  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  films  $(-0.46 \le x \le 1)$  having various Si compositions including binary  $Co_{0.66}Fe_{0.34}$  grown by molecular beam epitaxy (MBE) on GaAs(001) substrates. The impact of Si incorporation on the magnetic moment, coercive field and in-plane magnetic anisotropy of  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  is described.

## 2. Sample preparation

In preparation of the Co<sub>2</sub>FeSi, the growth conditions of the binary alloy Co<sub>0.66</sub>Fe<sub>0.34</sub> (bcc structure) were optimized. The composition of Co<sub>0.66</sub>Fe<sub>0.34</sub> layers was determined by comparing their lattice constant with literature data [11], taking into account the tetragonal distortion of the layers as confirmed by reciprocal space mappings around the (113) and (224) reflections (not shown here). To estimate the unstrained lattice constant of the films the elastic constants of CoFe [12] have been used. Then Si was added and incorporated to obtain ternary  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$ , while the Fe and Co fluxes were kept constant at the determined amounts.

Before the growth of the  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  layers, 100 nm-thick GaAs buffer layers were grown in the III–V growth chamber using standard GaAs growth conditions. Asterminated  $c(4 \times 4)$  reconstructed GaAs(001) surfaces were prepared by cooling the samples down to 420 °C under As<sub>4</sub> pressure to prevent the formation of macroscopic defects on the surface similar to our studies on Fe/GaAs(001) [13]. The samples were then transferred to the As-free metal deposition chamber under UHV at a base pressure of  $5 \times 10^{-10}$  Torr. The growth temperature  $T_G$  for the Co<sub>0.66</sub>Fe<sub>0.34</sub> and  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  layers was kept at 100 °C due to the requirement of low  $T_G$  to avoid the interfacial reaction in CoFe/GaAs growth. We confirmed that the Co<sub>2</sub>FeSi/GaAs interface is thermally robust up to  $T_G = 200$  °C [7]. A low growth rate of about 0.1 nm min<sup>-1</sup> was chosen in order to avoid the degradation of the crystal quality at this low growth temperature. The Si cell temperature  $T_{Si}$ , and hence the composition of the films, was varied from 1280 to 1335 °C. Correspondingly the perpendicular lattice mismatch between the layer and the substrate  $(\Delta a/a)_{\perp}$  varied linearly from 0.76%  $(T_{Si} = 1280$  °C) to -0.47% ( $T_{Si} = 1325$  °C) [14]. Further elevation of  $T_{Si}$  resulted in a substantial reduction of the Co<sub>2</sub>FeSi(004) reflection peak in the  $\omega$ -2 $\theta$  curve at  $T_{\text{Si}} = 1335 \,^{\circ}\text{C}$  due to crystal degradation. From a comparison of  $a_{\text{Co}_2\text{FeSi}}$  with that of the bulk value, the stoichiometric film was determined to have a tetragonal distortion of  $(\Delta a/a)_{\perp} = 0.14\%$  [14]. Then the Si composition x of  $(\text{Co}_{2/3}\text{Fe}_{1/3})_{3+x}\text{Si}_{1-x}$  was estimated, by interpolation from the lattice constants, to be in the range  $-0.46 \leq x \leq 1$ . In this notation, x = -3, 0 and 1 correspond to pure Si, stoichiometric Co<sub>2</sub>FeSi and Co<sub>0.66</sub>Fe<sub>0.34</sub>, respectively. The thickness of the layers determined by high-resolution x-ray diffraction (HRXRD) and x-ray reflectivity (XRR) measurements varies in the range from 17 to 23 nm in accordance with the constant growth time of 180 min and the increase of  $T_{\text{Si}}$ . An atomically abrupt interface was confirmed from the observation of interference fringes in the HRXRD  $\omega$ -2 $\theta$  curves and by transmission electron microscopy for the film grown at 100 °C [7]. The long-range atomic ordering, namely the formation of the Heusler-type  $L2_1$  structure even at this low  $T_G$  for samples around stoichiometric Co<sub>2</sub>FeSi, is confirmed by the presence of the (113) and (002) superlattice reflection [15]. More details of the growth and structural characterizations are described elsewhere [14, 15].

### 3. Results and discussions

The magnetic properties of the  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  films were investigated using superconducting quantum interference device (SQUID) magnetometry. All the measurements were performed at room temperature and the external magnetic field was applied along three different in-plane crystallographic axes, [110], [110] and [100]. After subtracting the diamagnetic contribution of the GaAs substrate, the magnetization was normalized to the saturation magnetization  $M_s$ . The films were not capped. However, we consider its influence on the magnetic moment to be much smaller than that from the uncertainty of volume estimation. All the examined  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  films are ferromagnetic at room temperature with the easy axis along the [110] direction. The obtained magnetization curves of the  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  films were categorized into three types: (i)  $Co_{0.66}Fe_{0.34}$  (x = 1) where a so-called split loop was observed along the [110] direction; (ii)  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$ with  $-0.46 \le x \le 0.46$ , where an uniaxial magnetic anisotropy (UMA) dominates; and (iii)  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  with x < -0.46, where a degradation of the crystalline quality occurred. The normalized magnetization curves of each type are displayed in figure 1 together with the magnetization curves along the easy axis direction in an expanded scale in the right panel.

The magnetization curves of Co<sub>0.66</sub>Fe<sub>0.34</sub> show a square-shaped hysteresis loop with a relatively large  $H_c$  of 20 Oe along the easy axis, a split loop along the [110] direction, and a strong hard axis with a saturation field  $H_{sat}$  of about 1000 Oe along the [100] direction (figures 1(d) and (h)). The incorporation of Si into Co<sub>0.66</sub>Fe<sub>0.34</sub> induces several changes in the magnetization curves. We see a disappearance of the split loop, reductions of  $H_c$  and  $H_{sat}$  along the [100] direction as the composition approaches stoichiometry in figures 1(c), (g), (b) and (f). The magnetization curves of stoichiometric Co<sub>2</sub>FeSi shows an easy axis [110], a reversible hard axis [110] and an intermediate axis [100] as can be seen in figures 1(b) and (f). The magnetization curve along the [110] direction shows a square-shaped hysteresis loop with a significantly reduced coercive field  $H_c$  of 4.5 Oe, indicating an excellent crystalline quality. The reversible hard axis along the [110] direction indicates the presence of an in-plane UMA component. This is typical in cubic FM grown on zinc-blende SC systems [16–19] and is attributed to an anisotropic bonding at the FM/SC interface [20]. The saturation field  $H_{sat}$  along the  $\langle 100 \rangle$  direction is significantly reduced to  $H_{sat} \approx 200$  Oe, which can be associated with a reduction of the cubic magnetic anisotropy component, such that UMA becomes the



**Figure 1.** Normalized magnetization curves of: (a), (e)  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  with x < -0.46; (b), (f) stoichiometric Co<sub>2</sub>FeSi (x = 0); (c), (g)  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  with x = 0.46; and (d), (h)  $Co_{0.66}Fe_{0.34}$  (x = 1). All curves were taken at room temperature. The external magnetic field was applied along three different crystallographic axes, [110], [110] and [100]. The right panel (e)–(g) shows the magnetization curves along the easy axis in an expanded scale. The diamagnetic contribution of the substrate has been subtracted.

dominating component in its in-plane magnetic anisotropy. The excessive incorporation of Si results in a further modification of the magnetization curves, as can be seen in figures 1(a) and (e). The magnetization curve becomes a rounder-shaped square with an increased  $H_c$  due to the crystal degradation. In addition, the in-plane UMA is further reduced.

 $M_{\rm s}$  and  $H_{\rm c}$  of the  $({\rm Co}_{2/3}{\rm Fe}_{1/3})_{3+x}{\rm Si}_{1-x}$  films are plotted as a function of Si composition x in figure 2.  $H_{\rm c}$  is along the [110] direction.  $M_{\rm s}$  decreases almost linearly with increasing Si composition. The rather large scatter of the data is due to the uncertainty in determining the exact volume of the  $({\rm Co}_{2/3}{\rm Fe}_{1/3})_{3+x}{\rm Si}_{1-x}$  layers.  $M_{\rm s}$  of  ${\rm Co}_{0.66}{\rm Fe}_{0.34}$  (1800 ± 74 emu cm<sup>-3</sup>  $\simeq$  210 ± 9 emu g<sup>-1</sup>) is comparable to the literature data of 1710 emu cm<sup>-3</sup> [19] and 219.94 and 209.96 emu g<sup>-1</sup> for bulk Co<sub>0.6</sub>Fe<sub>0.4</sub> and Co<sub>0.7</sub>Fe<sub>0.3</sub>, respectively, in [21]. The  $M_{\rm s}$  of the stoichiometric Co<sub>2</sub>FeSi film amounts to 1250 ± 120 emu cm<sup>-3</sup>, being equivalent to 6.1 ± 0.57 ( $\mu_{\rm B}/{\rm fu}$ ). Although the error is rather large, the value is relatively close to the theoretically expected integer value of 6 ( $\mu_{\rm B}/{\rm fu}$ ), suggesting that thin Co<sub>2</sub>FeSi films could be



**Figure 2.** (a) Saturation magnetization  $M_s$  and (b) coercive field  $H_c$  along the [110] direction as a function of the Si content *x* for Co<sub>0.66</sub>Fe<sub>0.34</sub> and (Co<sub>2/3</sub>Fe<sub>1/3</sub>)<sub>3+x</sub>Si<sub>1-x</sub>. The dotted and dashed lines are  $M_s$  of bulk Co<sub>2</sub>FeSi [9] and the stoichiometric composition of Co<sub>2</sub>FeSi determined by HRXRD, respectively.

a HMF. The relatively large  $M_s$  of the stoichiometric film compared to that of bulk Co<sub>2</sub>FeSi (1124 emu cm<sup>-3</sup> at 295 K) may be due to a rather high degree of disorder (10–16%) in the bulk Co<sub>2</sub>FeSi [9]. However, although the  $L2_1$  structure was revealed for the films studied, the determination of the degree of ordering is currently under way.  $M_s$  remains nearly constant upon elevation of  $T_G$  up to 250 °C and gradually decreases above 250 °C, most likely due to the formation of a magnetically modified layer at the interface [7].  $H_c$  decreases from the value of Co<sub>0.66</sub>Fe<sub>0.34</sub> with increasing Si composition as shown in figure 2(b).  $H_c$  shows a minimum region in  $-0.31 \le x \le 0$ . Note that generally structural degradation of the layer and interface will increase  $H_c$ . Hence the minimum region corresponds to the region where an excellent crystal quality is maintained around the stoichiometric composition.

In order to explain the changes in the magnetization curves, the in-plane magnetic anisotropy of  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  was investigated by assuming a free energy density consisting of a cubic magnetocrystalline anisotropy term and an UMA term:

$$\varepsilon(\phi) = -\frac{1}{4}K_1^{\text{eff}}\sin^2(2\phi) + K_u^{\text{eff}}\sin^2(\phi) - HM_s\cos(\phi - \alpha), \qquad (1)$$

where  $\alpha$  is the angle between the external field and the [110] direction and  $\phi$  is the angle between magnetization and the [110] direction [19]. Assuming a coherent rotation as a magnetization reversal process, by minimizing  $\varepsilon(\phi)$ , we obtain the relation between magnetic field *H* and magnetization *M*:

$$H(m) = 2K_1^{\rm eff}(2m^3 - m)/M_{\rm s} + 2K_n^{\rm eff}m/M_{\rm s}$$
<sup>(2)</sup>

where  $m = \sin(\phi)$  is the normalized magnetization component [19]. Fitting the magnetization curves along the [110] direction with this expression, two effective anisotropy constants,  $K_1^{\text{eff}}$  and  $K_u^{\text{eff}}$ , were obtained. For the magnetization curves which show a discontinuous split loop,



**Figure 3.**  $K_1^{\text{eff}}$  and  $K_u^{\text{eff}}$  of Co<sub>0.66</sub>Fe<sub>0.34</sub> and (Co<sub>2/3</sub>Fe<sub>1/3</sub>)<sub>3+x</sub>Si<sub>1-x</sub> as a function of the Si content *x*. The dashed line is the stoichiometric composition determined by HRXRD and the solid lines are guides for the eye.

as in the case of  $Co_{0.66}Fe_{0.34}$  with  $H \parallel [1\overline{1}0]$ , the anisotropy constants can be obtained using the following expressions derived from the same model (equation (1)),

$$K_1^{\text{eff}} = \frac{1}{2} \frac{M_s(-1 + H_s s)}{(H_s^3 s^3 + H_s^2 s^2 + H_s s + 1)s},\tag{3}$$

$$K_{\rm u}^{\rm eff} = \frac{1}{2} \frac{M_{\rm s} H_{\rm s} (H_{\rm s}^2 s^2 + H_{\rm s} s + 2)}{H_{\rm s}^2 s^3 + H_{\rm s}^2 s^2 + H_{\rm s} s + 1} \tag{4}$$

where *s* and  $H_s$  are the slope near H = 0 and the split field where the discontinuity takes place, respectively [19]. All the experimental magnetization curves were fitted well with this model, indicating that the magnetization reversal process takes place by a coherent rotation of magnetization as a single domain. In order to check the validity of the fitting, we performed simulations of the magnetization curves along the other two directions with the Stoner– Wohlfarth model using the obtained magnetic anisotropy constants,  $K_1^{\text{eff}}$  and  $K_u^{\text{eff}}$ . We obtained an excellent agreement between the simulated and experimental results for the reversible parts of the magnetization curves, suggesting the validity of the single-domain coherent-rotation model as well as the obtained magnetic anisotropy constants. On the other hand, the irreversible parts, i.e.  $H_c$ , were not reproduced since the Stoner–Wohlfarth model does not take into account the micro-magnetic structure of the layer [22].

 $K_1^{\text{eff}}$  and  $K_u^{\text{eff}}$  of the  $(\text{Co}_{2/3}\text{Fe}_{1/3})_{3+x}\text{Si}_{1-x}$  films are plotted as a function of x in figure 3. As can be seen in the figure,  $K_u^{\text{eff}}$  linearly decreases with increasing Si content. This is partly due to the fact that  $K_u^{\text{eff}}$  is inversely proportional to the film thickness since  $K_u^{\text{eff}}$  is a pure interface-related term [15]. However, as far as the proportion of the interface contribution only is concerned, the expected decrease of  $K_u^{\text{eff}}$  corresponding to the thickness ranging from 17 to 23 nm is only  $\Delta K_u^{\text{eff}} = (-1.1 \pm 0.1) \times 10^4 \text{ erg cm}^{-3}$ . The value was estimated using the interface contribution constant of UMA,  $K_u^{\text{int}} = (7.2\pm0.9) \times 10^{-2} \text{ erg cm}^{-2}$  [15]. This is almost one order of magnitude smaller than the actual decrease of  $\Delta K_u^{\text{eff}} = -7.4 \times 10^4 \text{ erg cm}^{-3}$ . Therefore, the reduction of  $K_u^{\text{eff}}$  cannot be attributed to the decrease of the interface contribution with increasing d but to a modification of the Co<sub>2</sub>FeSi/GaAs interface itself. Most likely it reflects the modification of the bonding configuration at the interface by the incorporation of Si. On the other hand,  $|K_1^{\text{eff}}|$  decreases with increasing Si content.  $K_1^{\text{eff}}$  changes the sign and subsequently saturates near the stoichiometric composition of Co<sub>2</sub>FeSi. The change of the



**Figure 4.** Free energy density  $\varepsilon(\phi)$  calculated by using the fitted anisotropy constants  $K_1^{\text{eff}}$  and  $K_u^{\text{eff}}$  for (a) Co<sub>0.66</sub>Fe<sub>0.34</sub> and ((b)–(d)) (Co<sub>2/3</sub>Fe<sub>1/3</sub>)<sub>3+x</sub>Si<sub>1-x</sub> having different Si contents. Total free energy density (black line), contribution from the magnetocrystalline anisotropy  $\varepsilon_1$  (red dotted line) and from the uniaxial anisotropy  $\varepsilon_u$  (blue dashed line) is shown.

sign and the saturation of  $K_1^{\text{eff}}$  most likely corresponds to the change of the crystal structure from the bcc structure of Co<sub>0.66</sub>Fe<sub>0.34</sub> into the L2<sub>1</sub> structure as evidenced by the appearance of the superlattice reflections (002) and (113) in the Co<sub>2</sub>FeSi films [15]. As a result, the UMA is dominant near the stoichiometric composition, as already shown in the magnetization curves (figure 1(b)). The anisotropy constants of the Co<sub>2</sub>FeSi (d = 18.5 nm) and Co<sub>0.66</sub>Fe<sub>0.34</sub> (17.4 nm) films turned out to be  $K_1^{\text{eff}} = 1.8 \times 10^4 \text{ erg cm}^{-3}$ ,  $K_u^{\text{eff}} = 6.3 \times 10^4 \text{ erg cm}^{-3}$  and  $K_1^{\text{eff}} = -2.2 \times 10^5 \text{ erg cm}^{-3}$ ,  $K_u^{\text{eff}} = 1.6 \times 10^5 \text{ erg cm}^{-3}$ , respectively. The  $K_1^{\text{eff}}$  of Co<sub>0.66</sub>Fe<sub>0.34</sub> is comparable to the literature value ( $-2.85 \times 10^5 \text{ erg cm}^{-3}$  [19]), while  $K_u^{\text{eff}}$  is one order of magnitude larger than that of the literature ( $1.5 \times 10^4 \text{ erg cm}^{-3}$  [19]). We assume that the comparatively large  $K_u^{\text{eff}}$  value, despite the rather large thickness of the (Co<sub>2/3</sub>Fe<sub>1/3</sub>)<sub>3+x</sub>Si<sub>1-x</sub> films, can be ascribed to the excellent interface perfection of the hybrid structure caused by the low growth temperature as well as the low growth rate.

In order to obtain further insights into the in-plane magnetic anisotropy depending on the Si composition and its relevance to the magnetization reversal process, we calculated the angle dependence of the free energy density  $\varepsilon(\phi)$  with equation (1) using the obtained anisotropy constants. Figure 4 shows the angle dependence of the free energy density together with the UMA and cubic magnetocrystalline anisotropy components of (a) the Co<sub>0.66</sub>Fe<sub>0.34</sub> film and (b)–(d) several (Co<sub>2/3</sub>Fe<sub>1/3</sub>)<sub>3+x</sub>Si<sub>1-x</sub> films having different Si contents. In the case of Co<sub>0.66</sub>Fe<sub>0.34</sub>, a relatively large  $K_u^{\text{eff}}$  component shares the common easy axis with the cubic magnetocrystalline anisotropy component at  $\phi = 0^\circ$ , in the [110] direction. As a result, the total  $\varepsilon(\phi)$  has a local minimum at  $\phi = 90^\circ$ , in the [110] direction and vice versa at  $H_s$ , resulting in the split loop [23]. As the formation of the  $L2_1$  structure develops, the cubic magnetocrystalline anisotropy becomes weakened. It changes the sign at x = 0.13 (figure 4(c)), and accordingly the position of the minima of the cubic magnetocrystalline component rotates

by 45°. Therefore, the inherent easy axis of Co<sub>2</sub>FeSi is along the  $\langle 100 \rangle$  direction, although it appears to be along the [110] direction. Namely, due to the presence of the relatively strong UMA, which has a conflicting easy axis with the cubic magnetocrystalline one, the easy axis is in total shifted to the [110] direction.

## 4. Conclusion

We have studied the magnetic properties of epitaxial Heusler alloy  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}/GaAs(001)$  hybrid structures. The magnetic moment, coercive field and in-plane magnetic anisotropy of  $(Co_{2/3}Fe_{1/3})_{3+x}Si_{1-x}$  with various Si contents  $(-0.46 \le x \le 1)$  were described. Incorporation of Si into  $Co_{0.66}Fe_{0.34}$  results in a significant reduction of the cubic magnetocrystalline anisotropy constant  $|K_1^{eff}|$ .  $K_1^{eff}$  changes its sign and saturates near the stoichiometric composition. Due to the dominating uniaxial magnetic anisotropy component, the easy axis of magnetization in total is shifted to the [110] direction. The magnetic moment of the stoichiometric  $Co_2FeSi$  films is relatively close to the theoretically expected integer value of  $6 (\mu_B/fu)$ , suggesting that  $Co_2FeSi$  could be a half-metallic ferromagnet. These results make this material promising for spintronics applications.

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